

What is claimed is:

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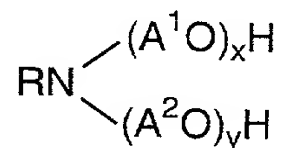
1. A gasoline additive concentrate composition, comprising:
a solvent; and
an alkoxyated fatty amine; and
a partial ester having at least one free hydroxyl group and formed by reacting at
10 least one fatty carboxylic acid and at least one polyhydric alcohol.

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2. The composition of claim 1 wherein the solvent is selected from the group consisting of aliphatic hydrocarbons, aromatic hydrocarbons, alcohols, and mixtures of two or more thereof.

3. The composition of claim 1 wherein the concentrate composition is a liquid at a temperature from about 0°C to minus 18°C.

4. The composition of claim 1 wherein the alkoxyated fatty amine is represented
20 by the formula



wherein R is a hydrocarbyl group having about 4 to 30 carbon atoms, A¹ and A² are vicinal alkylene groups, and the sum of x and y is at least 1.

5. The composition of claim 4 wherein the alkoxyated fatty amine is a
25 diethoxylated fatty amine having about 16 to 18 carbon atoms.

6. The composition of claim 1 wherein the fatty carboxylic acid has about 4 to 30
30 carbon atoms.

7. The composition of claim 1 wherein the fatty carboxylic acid is a saturated aliphatic monocarboxylic acid or an unsaturated aliphatic monocarboxylic acid.

8. The composition of claim 1 wherein the fatty carboxylic acid is oleic acid.

9. The composition of claim 1 wherein the polyhydric alcohol is glycerol or ethylene glycol.

10. The composition of claim 1 wherein the partial ester is a mixture of glycerol monooleate and glycerol dioleate.

11. The composition of claim 1 further comprising a polymeric pour point depressant.

12. The composition of claim 11 wherein the polymeric pour point depressant is a terpolymer formed by polymerizing a dialkyl fumarate, a vinyl carboxylate, and a vinyl ether.

13. The composition of claim 1 further comprising a nitrogen-containing detergent selected from the group consisting of a polyetheramine, an aliphatic hydrocarbon-substituted amine, a Mannich reaction product formed by reacting an aliphatic hydrocarbon-substituted phenol and an aldehyde and an amine, and mixtures of two or more thereof.

14. The composition of claim 13 wherein the polyetheramine is formed by hydrogenating a nitrile which is prepared by reacting a polyalkoxylated alcohol or alkylphenol and acrylonitrile.

15. A fuel composition, comprising:

gasoline; and

the gasoline additive concentrate composition of claim 1.

16. A fuel composition, comprising:

gasoline; and

the gasoline additive concentrate composition of claim 11.

5 17. A fuel composition, comprising:

gasoline; and

the gasoline additive concentrate composition of claim 13.

10 18. A method of operating a gasoline internal combustion engine comprising
fueling the engine with the fuel composition of claim 15.

19. A method of reducing the fuel consumption of a gasoline internal combustion
engine comprising fueling the engine with the fuel composition of claim 15.